## INTERNATIONAL SEARCH REPORT

International application 40.
PCT/JP03/04138

A. CLASS	FICATION OF SUBJECT MATTER C1 2 B22D11/10, B22D41/50, B22D41/54, C04B37/02, C04B3	35/66		
According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED				
Minimum do Int.	ocumentation searched (classification system followed by classification symbols) C1 B22D11/10, B22D41/50, C04B37/02, C04B35/66			
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  Jitsuyo Shinan Koho 1922-1996 Toroku Jitsuyo Shinan Koho 1994-2003  Kokai Jitsuyo Shinan Koho 1971-2003 Jitsuyo Shinan Toroku Koho 1996-2003				
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
X Y	JP 8-57601 A (Kurosaki Corp.), 05 March, 1996 (05.03.96), Figs. 1 to 6; Par. Nos. [0018] to [0032] (Family: none)	$\frac{1}{2}$ , $\frac{1}{3}$ , 4		
A	JP 2-23494 B2 (Kurosaki Corp.), 24 May, 1990 (24.05.90), Column 3, line 27 to column 4, line 35 (Family: none)	1-4		
P,A	JP 2003-40672 A (Shinagawa Refractories Co., Ltd.), 13 February, 2003 (13.02.03), Par. Nos. [0012] to [0025] (Family: none)	1-4		

X	Further documents are listed in the continuation of Box C.	See patent family annex.	
"A" "E" "L" "O"	Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance earlier document but published on or after the international filing date document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document member of the same patent family	
Date	of the actual completion of the international search 05 June, 2003 (05.06.03)	Date of mailing of the international search report 17 June, 2003 (17.06.03)	
		Authorized officer	
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer	
Facsimile No.		Telephone No.	

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PCT/JP03/04138

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·····	tion). DOCUMENTS CONSIDERED TO BE RELEVANT	
Calegory† Y	Citation of document, with indication, where appropriate, of the relevant pa JP 6-305844 A (Kawasaki Steel Corp.), 01 November, 1994 (01.11.94), Par. Nos. [0007] to [0013] (Family: none)	ssages Relevant to claim No
Y	JP 8-283074 A (Nippon Steel Corp.), 29 October, 1996 (29.10.96), Par. Nos. [0008] to [0022] (Family: none)	4